

ALUCON Public Co.,Ltd.

No. 500 Moo 1, Soi Sirikam, Sukhumvit Road,
Samrong Nua Sub-district, Muang Samutprakarn District,
Samutprakarn Province 10270 Thailand

QUALITY CONTROL CERTIFICATE

No. : EX22002637#1
Size : 65.00X260.00 mm.
Quantity : 24,576 pcs.

CAN

Customer : Zipsun Co., Ltd.
Country : Taiwan R.O.C.

Brand : WHITECOATED, UNPRINTED (65x260)
Machine No. : CPS2

Specification with tolerance

Material : 99.7% minimum purity aluminium
Drawing No. : O-6502-1/C
Wall thickness : min. 0.50 mm.
(Undecorated)
Bottom thickness : min. 1.50 mm.
I.D.neck : 25.40+/-0.10 (25.30-25.50) mm.
O.D.neck : 31.30+/-0.20 (31.10-31.50) mm.
Total height : 260.00+/-0.40 (259.60-260.40) mm.
Contact/Bead height : 4.25+/-0.20 (4.05-4.45) mm.
Cap height : 28.50+/-1.00 (27.50-29.50) mm.

Internal section

Film thickness : 6.00-14.00 micron
Conductivity test : 0.00-80.00 mA.
Acetone test : 10.00 times
Ammonia test : -
Adhesion test : cross cut + tape

Printing and final section

As per artwork and colours within range

Adhesion test : cross cut + tape
Warm bath test : 55 degree C 10 min + cross cut + tape
Pressure resistance
Deform : min. 18.00 bar.
Burst : - bar.
Final weight : - gm.

Range in production

Material : 99.7% minimum purity aluminium
Wall thickness : 0.51 - 0.55 mm.
(Undecorated)
Bottom thickness : 1.60 - 1.65 mm.
I.D.neck : 25.36 - 25.46 mm.
O.D.neck : 31.26 - 31.39 mm.
Total height : 259.79 - 260.37 mm.
Contact/Bead height : 4.12 - 4.37 mm.
Cap height : 27.60 - 28.72 mm.

Internal section

Film thickness : 9.60 - 14.00 micron
Conductivity test : 0.00 - 6.00 mA.
Acetone test : OK
Ammonia test : -
Adhesion test : OK

Printing and final section

As per artwork and colours within range

Adhesion test : OK
Warm bath test : OK
Pressure resistance
Deform : 20.00 - 21.00 bar.
Burst : - bar.
Final weight : - gm.

Remark : _____

The cans have been finally inspected and are free from defects and contamination

Production Date : 09/01/2023-10/01/2023 Controller : 

QA MGR : 

Packing Slip : Pink Oh

Jannapa Sirikhun (QA Chief)

Patcharin Matineewong (QA Div. Mgr.)